



# Sicoflex® S358

## Ravago Manufacturing Europe - Acrylonitrile Butadiene Styrene

### General Information

#### Product Description

ABS 30% glass fibre filled

#### General

Material Status	• Commercial: Active
Availability	• Europe
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight

### Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density	1.26	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	4.0	g/10 min	ISO 1133
Molding Shrinkage	0.10 to 0.30	%	ISO 2577
Water Absorption (Equilibrium, 23°C, 50% RH)	0.25	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	78.0	MPa	ISO 527-2
Tensile Strain (Break)	3.0	%	ISO 527-2
Flexural Modulus	7200	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180/A
-23°C	3.0	kJ/m <sup>2</sup>	
23°C	6.0	kJ/m <sup>2</sup>	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Annealed)	100	°C	ISO 75-2/A
Vicat Softening Temperature			
--	104	°C	ISO 306/B50
--	112	°C	ISO 306/A50
Ball Pressure Test (75°C)	Pass		
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	IEC 60093
Volume Resistivity	1.0E+14	ohms·cm	IEC 60093
Electric Strength (1.00 mm, in Oil)	33	kV/mm	IEC 60243-1
Comparative Tracking Index	575	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Burning Rate <sup>2</sup>	20	mm/min	ISO 3795
Flame Rating			UL 94
1.6 mm	HB		
3.2 mm	HB		
Glow Wire Flammability Index (2.0 mm)	650	°C	IEC 60695-2-12

#### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> FMVSS 302